LOCATION PLAN

LOCATION PLAN

DESIGN DATA

LOADING IN ACCORDANCE WITH AASHTO "STANDARD SPECIFICATIONS FOR STRUCTURAL SUPPORTS FOR HIGHWAY SIGNS, LUMINAIRES AND TRAFFIC SIGNALS" 4th EDITION, 2002 AND 2003 INTERIM

WIND LOAD: 100 MPH WITH 1.14 GUST FACTOR

3.0 PSF

Kz = 1.0

ICE LOAD:

12 PSF WITHOUT LIGHTING/ 15 PSF WITH LIGHTING SIGN PANFIS: (INCLUDING ATTACHMENTS)

USE FATIGUE CATEGORY I

UDOT STANDARD DESIGN FOR CANTILEVER SIGN STRUCTURES.

CAST-IN-PLACE CONCRETE CLASS AA (AE)

f'c = 4,000 PSI: fy (REINF.) = 60,000 PSI

fy = 35,000 PSI (STRUCTURAL TUBING)
fy = 36,000 PSI (PLATES AND SHAPES) STRUCTURAL STEEL

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- LOCATION PLAN AND NOTES

- ELEVATION
 FOUNDATION DETAILS
 STEEL DETAILS
 TUBE CONNECTIONS DETAILS
 SIGN PANEL DETAILS
- LUMINAIRE DETAILS

1. USE STRUCTURAL TUBING CONFORMING TO ASTM A 53 GRADE B OR API-5L-X42.CHEMICAL COMPOSITION FOR THE STRUCTURAL TUBING WILL SATISFY: CARBON ≤ 0.25% PHOSPHORUS ≤ 0.04% MANGANESE ≤ 1.35% SILICON ≤ 0.05%

- 2. CONFORM ALL OTHER SHAPES AND PLATES TO AASHTO M 270 GRADE 36 ASTM A 572. (ATSM A 709. GRADE 36)
- 3. HOT DIP GALVANIZE ALL STRUCTURAL STEEL AFTER FABRICATION IN ACCORDANCE WITH AASHTO M 111 (ASTM A 123). STRUCTURAL STEEL MAY BE METALIZED USING ELECTRIC ARC SPRAYED ZINC WIRE AS AN ALTERNATE TO HOT DIP GALVANIZING.
- 4. FURNISH ANCHOR BOLTS CONFORMING TO AASHTO M 314, GRADE 55 (ASTM F-1554 GRADE 55). DO NOT WELD ANCHOR BOLTS TO REINFORCING STEEL. USE HEAVY HEX NUTS AND WASHERS ACCOMPANYING THE ANCHOR BOLTS CONFORMING TO ASTM A 563 GRADE A AND F 844 SPECIFICATIONS RESPECTIVELY. GALVANIZE NUTS, WASHERS AND THE ANCHOR BOLTS IN ACCORDANCE WITH AASHTO M 232 ASTM A 153). ALL GALVANIZING STEEL THREADS ARE TO BE FREE FROM DEFECTS ALLOWING NUTS TO BE FREE RUNNING BY HAND FOR THE ENTIRE LENGTH OF THE THREADS.
- 5. ADJUST THE POST AS NECESSARY DURING SIGN ERECTION WITH THE USE OF LEVELING NUTS TO MAKE THE SIGN PANELS LEVEL. AT FINAL POSITION, ENSURE THE LEVELING NUTS (BELOW BASE PLATE) ARE IN FULL CONTACT WITH THE BASE PLATE. AFTER ACHIEVING FULL CONTACT, TIGHTEN THE TOP NUTS (ABOVE BASE PLATE) TO DNE—SIXTH TURN BEYOND SNUG TIGHT. AFTER TOP NUTS ARE FULLY TIGHTENDE, RETIGHTEN LEVELING NUTS TO ENSURE FULL CONTACT WITH THE BASE PLATE.
- 6. MANUFACTURER MAY ADJUST THE LOCATION OF THE FIELD SPLICE AWAY FROM THE ELBOW ONLY. THE FIELD SPLICE MUST NOT INTERFERE WITH SIGN ATTACHMENT BRACKETS.

GENERAL NOTES

- 7. USE COATED, DEFORMED BILLET-STEEL REINFORCING BARS CONFORMING TO AASHTO M 284 OR M 111 AND M31, GRADE 60.
- 8. DESIGN WELDS AND FABRICATE STRUCTURAL STEEL IN ACCORDANCE WITH AWS D 1.1 FOR STRUCTURAL TUBING. USE ULTRASONIC TESTING ON THE COLUMN TO BASE PLATE WELDS (WELD DETAIL A) AND THE FIELD SPLICE WELDS (WELD DETAIL C).

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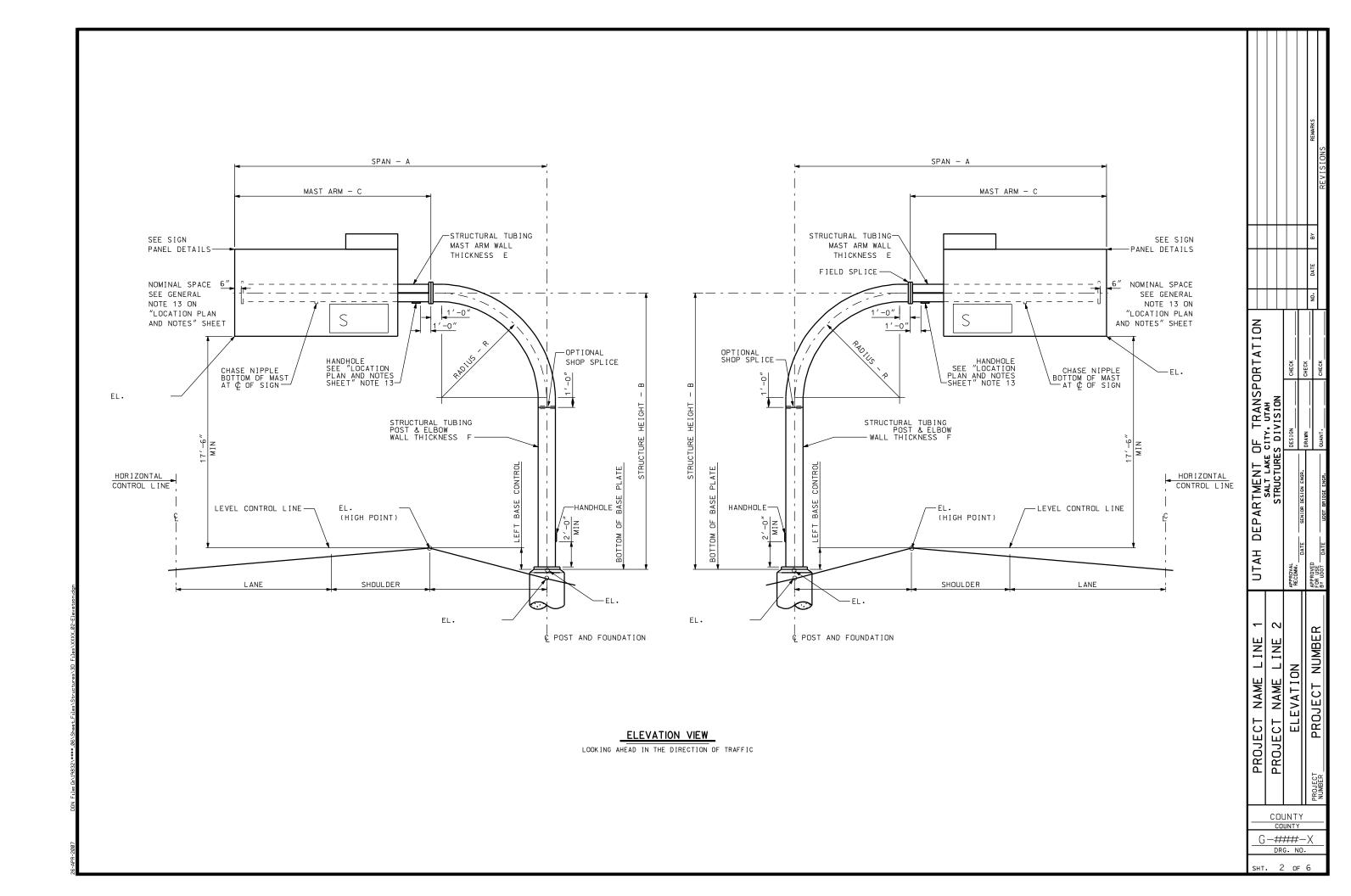
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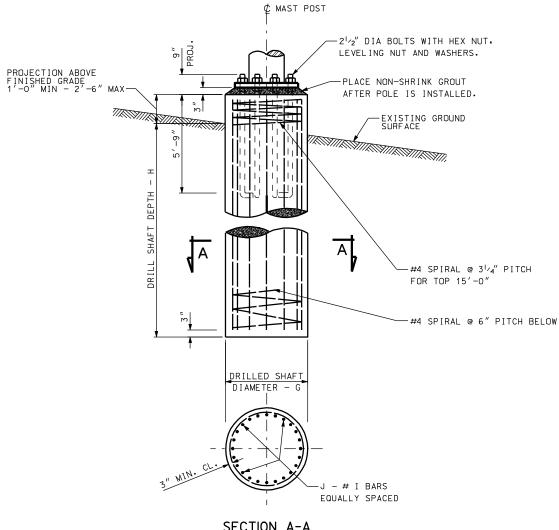
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- 9. DO NOT USE THE OPTIONAL SHOP SPLICE WHEN THE SPLICE LOCATION IS LESS THAN 7'-O ABOVE THE TOP OF THE BASE PLATE.
- 10. USE CLASS AA (AE) CONCRETE FOR ALL FOUNDATION COMPONENTS.
- 11. ENSURE THE FIELD SPLICE SURFACES ARE IN FULL CONTACT WITHOUT GAPS PRIOR TO SNUG TIGHTENING OR FULLY TENSIONING THE BOLTS. THE CONTACT SURFACE IS THE AREA DEFINED BY A 13/8" RADIUS
- 12. DRILL AND TAP FOR 1 1/2" DIAMETER CHASE NIPPLES AND PLUG WITH RECESSED PIPE PLUGS. PLACE NIPPLES PERPENDICULAR TO HORIZONTAL SIGN PANEL AXIS AND OPPOSITE FROM APPROACHING
- 13. SHIFT SIGN PANEL LATERALLY +/- 6" AS NEEDED TO AVOID CONFLICT WITH HANDHOLE.
- 14. FIELD VERIFY ALL DRILLED SHAFT LOCATIONS AND TOP OF DRILLED SHAFT ELEVATIONS PRIOR TO FABRICATION OF THE POSTS.
- 15. DO NOT SCALE DIMENSIONS FROM DRAWINGS.
- 16. SET TOPS OF DRILLED SHAFTS TO ENSURE MINIMUM CLEARANCES IN THE FINISHED STRUCTURE. FIELD VERIFY ALL DIMENSIONS AND ELEVATIONS PRIOR TO FABRICATION TO ENSURE MINIMUM CLEARANCES IN THE FINISHED STRUCTURE.
- 17. CHARPY V-NOTCH TOUGHNESS TESTS ARE REQUIRED FOR ALL MAIN LOAD CARRYING MEMBERS WITH A THICKNESS GREATER THAN 1/2". TEST RESULTS TO MEET REQUIREMENTS FOR ZONE 2.

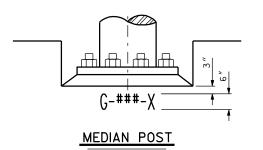
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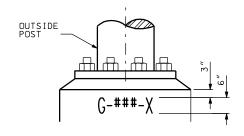
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SECTION A-A
SIGN FOUNDATION DETAIL



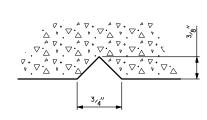


OUTSIDE POST

NOTES:

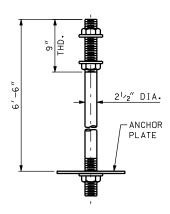
- 1. FORM THE STRUCTURE NUMBER INTO BOTH FACES OF THE CONCRETE MEDIAN.
- 2. FORM THE STRUCTURE MUNBER INTO THE ROADWAY SIDE OF THE FOUNDATION.

STRUCTURE NUMBER DETAIL



TYPICAL SECTION

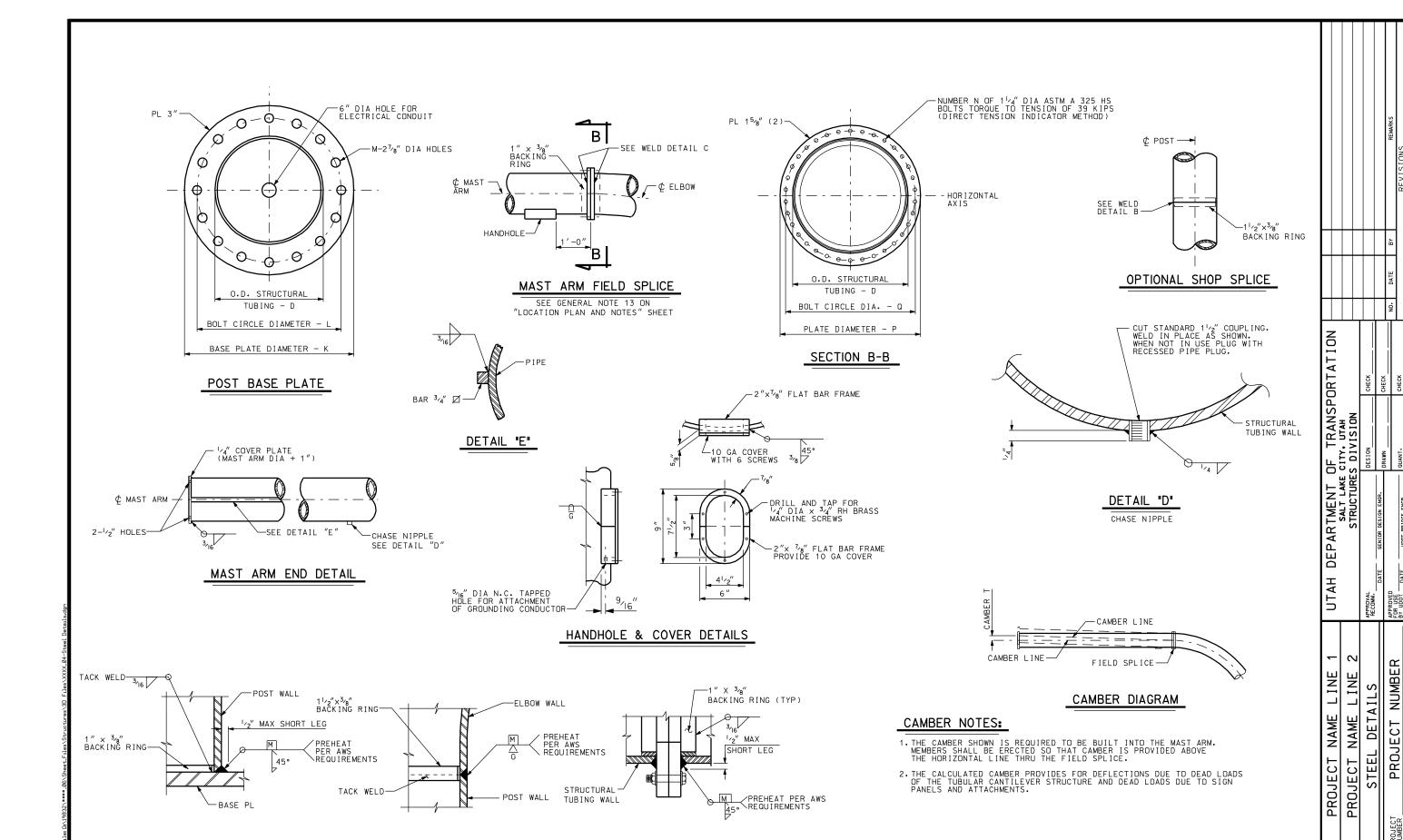
THRU STRUCTURE NUMBER



ANCHOR BOLT

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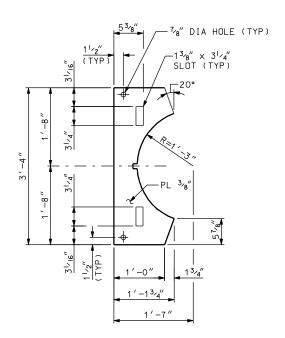
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WELD DETAIL "A"

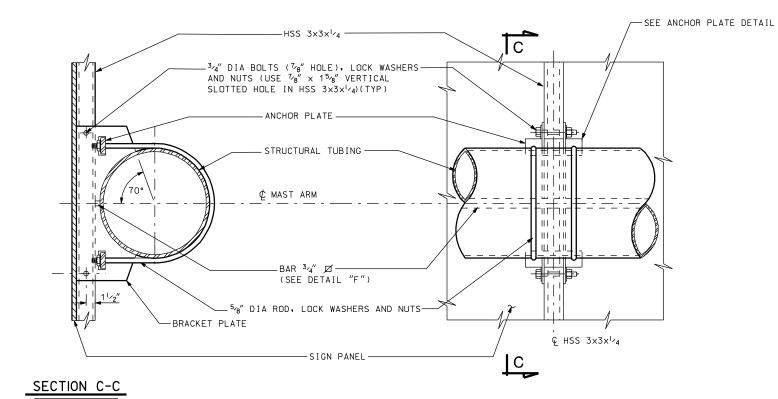
(AT BASE PLATE)

WELD DETAIL "B"

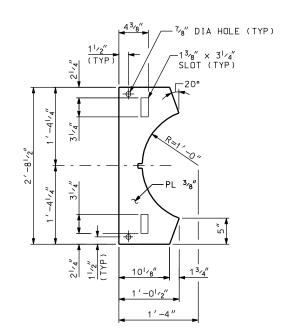
(AT OPTIONAL SHOP SPLICE)



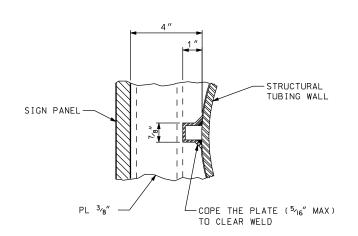
30" DIAMETER BRACKET PLATE DETAIL



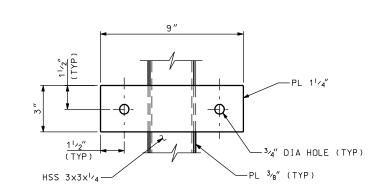
SIGN SUPPORT DETAILS



24" DIAMETER BRACKET PLATE DETAIL



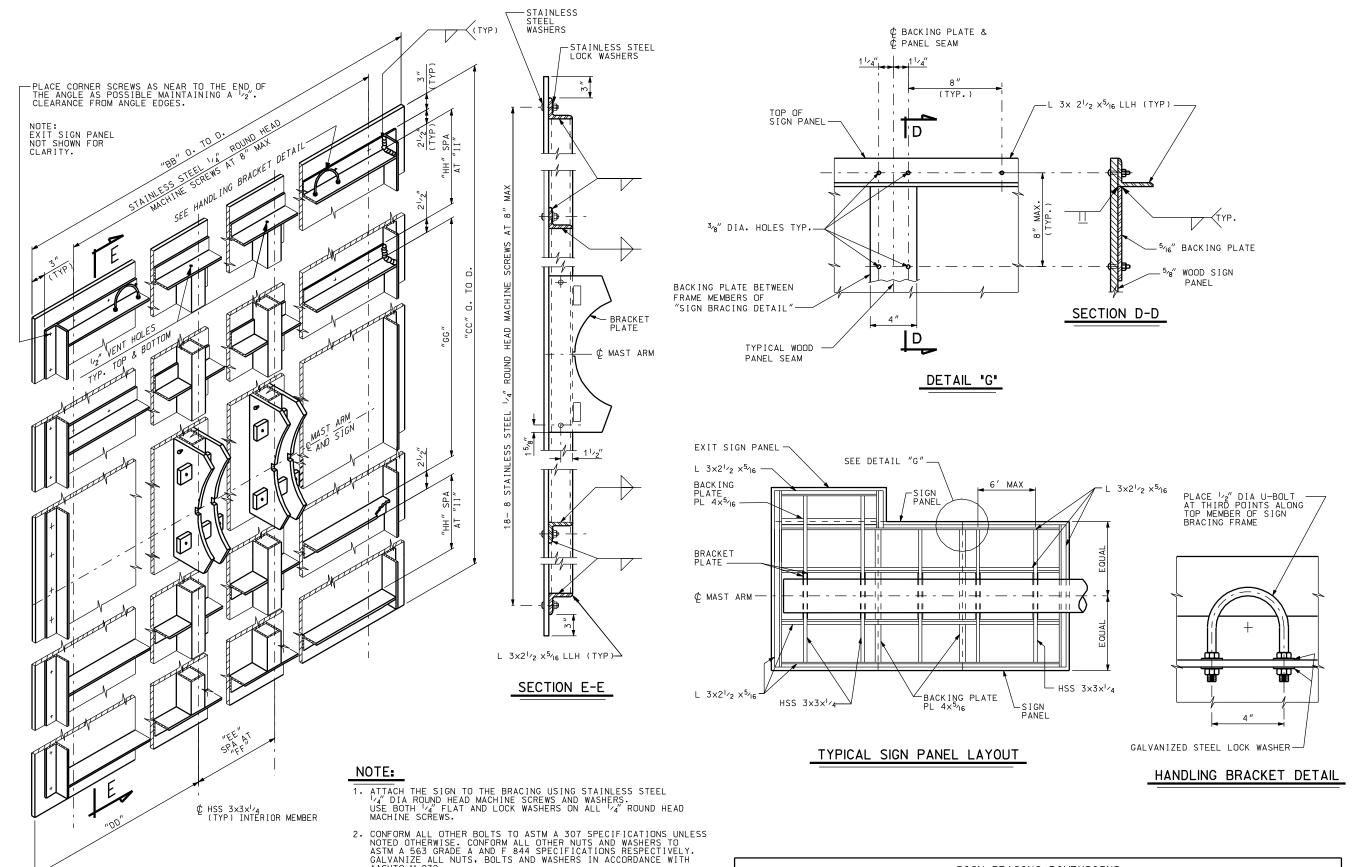
DETAIL "F"



BACK ELEVATION

ANCHOR PLATE DETAIL

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3. GALVANIZE THE ENTIRE SIGN BRACING ASSEMBLY COMPLETE WITH MOUNTING BRACKETS AFTER FABRICATION IN ACCORDANCE WITH AASHTO M 111 (ASTM A 123).

4. BACKING PLATES ARE REQUIRED AT THE VERTICAL AND HORIZONTAL SEAMS OF THE WOOD PANELS, SEE DETAIL "G".

SIGN BRACING DETAIL

SIGN BRACING DIMENSIONS										
SIGN NO.	STR NO.	ВВ	СС	DD	EE	FF	GG (56″ MAX)	нн	II (32" MAX)	

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